

Date: Thursday, 2/1/2007 2:49:53 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : VALVE MOUNTING BRACKET
Job Number : 30580	
Estimate Number : 12689	
P.O. Number : N/A	Part Number : D22892
This Issue : 2/1/2007 S.O. No. : N/A	Drawing Number : D2289 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : C
Previous Run : N/A	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 3/15/2007
Checked & Approved By : <u>[Signature]</u> 07.02.01	Qty: 4 Um: Each
Comment : Est Rev:A New Issue 07-02-01 JLM	

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M5052H32S063

5052-H32 .063 Sheet



Comment: Qty.: 0.0609 sf(s)/Unit Total: 0.2436 sf(s)

5052-H32 .063 Sheet

Batch: M19059

ml 07 02 26

4

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D2289

Dwg Rev: EC

Prog Rev: EC

ml 07 02 26

(4)

2-Deburr if necessary

SAD 07/03/04

(4)

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



ml 07 02 26

4

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

SAD 07/02/26

(4)

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Bend as per dwg D2289

SAD 07/03/05

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/1/2007 2:49:53 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VALVE MOUNTING BRACKET

Job Number: 30580

Part Number: D22892

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/03/5 (4)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

04/03/05 (4) [Signature]

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 07-03-06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

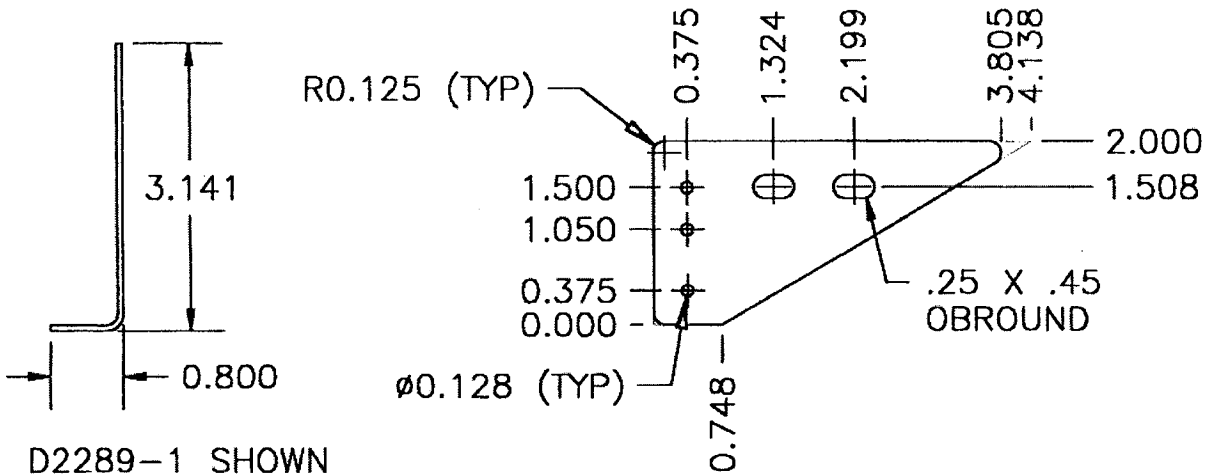
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

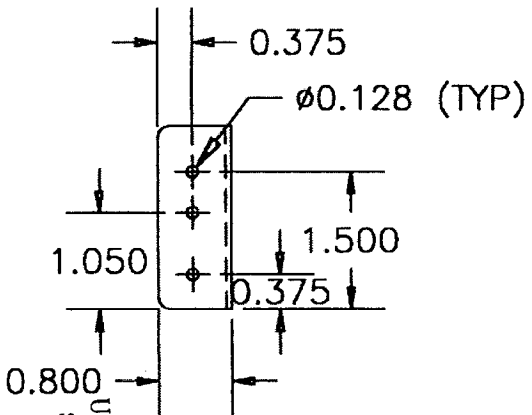
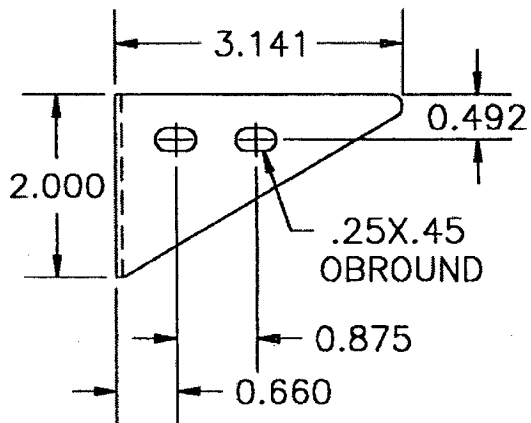
NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. C
CHECKED	APPROVED	D2289	SHEET 1 OF 1
DATE		TITLE	SCALE
94.12.21		VALVE MOUNTING BRACKET	1:2
C	96.01.15	CORRECTED FLAT PATTERN	



D2289-1 SHOWN
D2289-2 OPPOSITE



BEND RADIUS: 0.125
MATERIAL: 5052-H34 0.063 THICK

SHOP COPY
-RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30580

